



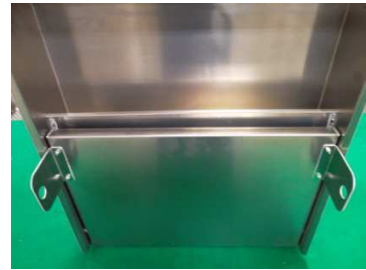
Assembly Instructions for Work Stations Items 445 & 445-D



(Step 1) – Assemble bar holders to tray on work station (Nuts to outside of tray) (see Example 1)



(Parts Required for Step 1)



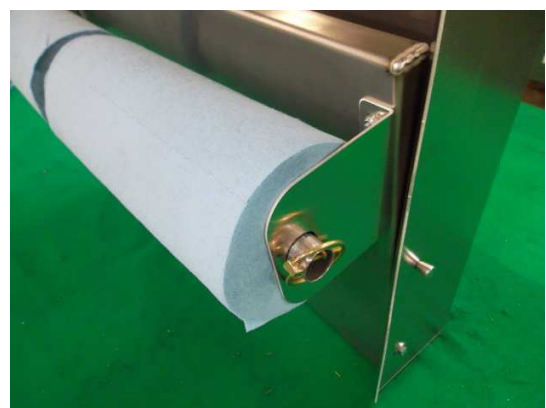
(Example 1)

(Step 2) – Assemble Parts onto Shaft & Slide through bar holders (see Example 2) then add Pins to both ends of bar as shown in (see Example 3).

(Parts required for Step 2)-----



(Example 2)



(Example 3)

Big washer on each side of spring



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